



# 2018 NISSAN SENTRA

## 1.8 SV CVT



Scan QR code for general model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

#### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Vented Front Disc /  
Rear Drum Brakes  
16" Aluminum-Alloy Wheels

#### SAFETY & SECURITY

Driver & Front Passenger,  
Side-Impact, & Curtain Air Bags  
Lower Anchors & Tethers for Children (LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake Force Distribution (EBD)  
Active Understeer Control (AUC)  
Tire Pressure Monitoring System (TPMS)  
w/ Easy-Fill Tire Alert  
Vehicle Security System  
Nissan Vehicle Immobilizer System  
Automatic Emergency Braking (AEB)  
RearView Monitor

#### COMFORT & CONVENIENCE

Dual Zone Automatic Temperature Control  
6-Way Adjustable Driver's Seat  
Premium Cloth Seats and Door Trim  
Sliding Front Armrest  
Rear Seat Center Armrest  
Power Windows w/ Driver's One-Touch  
Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Nissan Intelligent Key® w/ Illuminated  
Push Button Ignition  
AM/FM/CD/Aux-in Audio System w/ 6 Speakers  
USB Connection Port for iPod® Interface  
SiriusXM® Satellite Radio\*  
5" Color Display  
Bluetooth® Hands-Free Phone System  
Streaming Audio via Bluetooth®  
Sir® Eyes Free\*  
Hands-free Text Messaging Assistant\*  
2 Illuminated Rear USB Ports  
Leather-Wrapped Steering Wheel  
w/ Illuminated Audio Controls  
Automatic On/Off Headlights  
Intelligent Auto Headlights (I-AH)  
Cruise Control w/ Illuminated Controls  
5" Advanced Drive-Assist® Display  
60/40 Split Fold-Down Rear Seats

#### EXTERIOR

Halogen Headlights  
Dual Body-Color Power Outside Mirrors

\*For more information, see dealer,  
owner's manual, or  
[www.NissanUSA.com/connect/important-information](http://www.NissanUSA.com/connect/important-information)

Manufacturer's Suggested Retail Base Price:	\$18,960.00
Options Included by Manufacturer CARPETED FLOOR MATS with Trunk Mat	200.00
DESTINATION CHARGES	885.00
<b>Total*</b>	<b>\$20,045.00</b>

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

### EPA DOT Fuel Economy and Environment Gasoline Vehicle

**Fuel Economy** MIDSIZE CARS range from 13 to 136 MPG. The best vehicle rates 136 MPGe.

**32 MPG**  
combined city/hwy

**29** city

**37** highway

**3.1** gallons per 100 miles

**You save \$1,250**  
in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel COST \$1,100**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)**

1 7 10 Best Best

This vehicle emits 279 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**  
Calculate personalized estimates and compare vehicles

Smartphone QR Code

### GOVERNMENT 5-STAR SAFETY RATINGS DELIVERY

**Overall Vehicle Score Not Rated**  
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

<b>Frontal Crash</b> Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.	Driver Passenger	<b>Not Rated</b> <b>Not Rated</b>
<b>Side Crash</b> Based on the risk of injury in a side impact.	Front seat Rear seat	<b>Not Rated</b> <b>Not Rated</b>
<b>Rollover</b> Based on the risk of rollover in a single-vehicle crash.		<b>Not Rated</b>

**VEHICLE COLORS:**  
EXT: SUPER BLACK  
INT: CHARCOAL

**FINAL ASSEMBLY POINT:**  
AGUAS (ABV.) MEX

**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
GILES NISSAN  
6137 JOHNSTON ST  
LAFAYETTE LA  
70503

Star ratings range from 1 to 5 stars (\*\*\*\*\*), with 5 being the highest.  
Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's

**Security+Plus Extended Protection Plan**

The only service agreement backed by Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

VIN: 3N1AB7AP2JL604627  
EMS: 50 STATE EMISSIONS  
MDL: 12118-604627 KH3-G  
OPT: B-C03L92H11Z66

20171023232557AS2911